ABSTRACT

A folder for a web printing press includes a first cutting and nipping device for partially cutting a web so as to form first cuts in the web and for nipping the web. A second cutting and nipping device cuts the web between the first cuts so as to form signatures, the web being nipped at a nip of the second cutting device. Also disclosed is a method for cutting a web which comprises the steps of partially cutting the web so as to form first cuts in the web while web is nipped; and cutting the web between the first cuts of the web while the web is nipped.